Stereospecific Amination by Dynamic Kinetic Resolution Utilizing 2-Oxoimidazolidine-4-carboxylate as a Novel Chiral Auxiliary

Hitoshi Kubota,[†] Akira Kubo,[†] Masami Takahashi,[†] Ryo Shimizu,[†] Tadamasa Da-te.[‡] Kimio Okamura,[‡] and Ken-ichi Nunami*,^{†,§}

Research Laboratory of Applied Biochemistry, Tanabe Seiyaku Co., Ltd., 16-89, Kashima-3-chome, Yodogawa-ku, Osaka 532, Japan, and Organic Research Laboratory, Tanabe Seiyaku Co., Ltd., Kawagishi, Toda, Saitama 335, Japan

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A novel type of stereospecific amination by dynamic kinetic resolution using (4S)-2-oxoimidazolidine-4-carboxylate (1) as a chiral auxiliary was developed. A reaction of a diastereomeric mixture of (4S)-3-[(2RS)-2-bromoacyl]-2-oxoimidazolidine-4-carboxylates 4 with an amine in the presence of a base in HMPA predominantly afforded (4S)-3-[(2R)-2-(alkylamino)acyl]-2-oxoimidazolidine-4carboxylates (S,R)-7 in good yields. The reaction proceeded by stereospecific $S_N 2$ type amination incorporated with rapid interconversion between the substrates (S,S)-4 and (S,R)-4. Mechanistic study suggested that the unique stereoselectivity was induced through the interaction between an amine and the ester group of (S,S)-4 in the transition state. The chiral auxiliary was easily removed with alkoxide anion to afford the α -amino acid synthon in good yields.

As part of our synthetic studies on angiotensin converting enzyme (ACE) inhibitors,¹ we have noticed the characteristics of (4S)-1-alkyl-2-oxoimidazolidine-4-carboxylates 1, which are easily derived from L-asparagine. Namely, they have an asymmetric carbon originated from L-asparagine, functional groups like a urea and an ester, and a nearly planar 2-oxoimidazolidine ring. Moreover, conformational analysis of ACE inhibitors containing the 2-oxoimidazolidine-4-carboxylic acid moiety at the Cterminus elucidated that the amide bond at 3-position of 3-acyl derivative 2 was restricted exclusively to the trans geometry by the dipole-dipole repulsion of two carbonyl groups.² Further, this amide bond was anticipated to be scissile under mildly basic conditions. These structural and chemical characteristics prompted us to utilize 1 as a novel chiral auxiliary for an asymmetric synthesis.



Taking the above information into consideration, we designed a bimolecular substitution reaction of a diastereomeric mixture of 4, that was composed of 1 and an



acyl moiety having a racemic bromo group at 2-position, with a nucleophile as shown in Scheme 1. The substitution reaction rate was expected to be different for the diastereomers, due to the steric and/or electronic effects of the auxiliary, resulting in kinetic resolution. Furthermore, if the substrate rapidly epimerized under the reaction conditions, dynamic kinetic resolution was expected to proceed with exclusive formation of the chiral substituted product 5. Dynamic kinetic resolution, in which rapid interconversion between optically isomeric substrates is incorporated with conventional kinetic resolution, has recently received much attention as a new methodology for asymmetric synthesis.³ In this resolution, a single chiral product can theoretically be obtained in 100% yield, offering a tangible synthetic advantage.

[†] Research Laboratory of Applied Biochemistry.

[‡] Organic Research Laboratory.

[§] Present address: R&D Planning Division, Tanabe Seiyaku Co.,

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Stereospecific Amination by Dynamic Kinetic Resolution



(S,S)-4a (S,R)-4a

Figure 1. X-ray structures of 4a.

We selected an amine as a nucleophile, because the substituted products would provide optically active α -amino acid derivatives, which are useful chiral building blocks in organic synthesis,⁴ by removal of the chiral auxiliary.

In this paper, we wish to report stereospecific amination through dynamic kinetic resolution utilizing 1 as a novel chiral auxiliary, which is applied to the preparation of a range of optically active α -amino acid synthons, and propose the reaction mechanism.^{5,6}

Results and Discussion

Working Hypothesis. Our study began with the conformational analysis of tert-butyl (4S)-3-(2-bromopropionyl)-1-methyl-2-oxoimidazolidine-4-carboxylate ((S,S)-4a and (S,R)-4a) as typical substrates to examine the stereoselectivity of the reaction with an amine. Optically pure (S,S)-4a and (S,R)-4a were synthesized from L-asparagine according to the procedure previously reported¹ and separated by silica gel column chromatography. X-ray crystallographic analysis of each diastereomer was performed (Figure 1).⁷ The results showed that these molecules have a nearly planar 2-oxoimidazolidine ring and a trans amide bond at the 3-position. Next we conducted molecular modeling of them, starting with the coordinates of their crystal structures. Thus, the cis- and trans-conformers of (S,S)-4a and (S,R)-4a were modeled, with full geometry optimization, using the CHARMm force field.⁸ As shown in Table 1, the differences in potential energy between the cis- and trans-conformers were so large that the unstable cis-conformer would have an extremely low concentration. These results show that the amide bond at the 3-position of 4a is restricted to the trans geometry, coplanar with the five-membered ring, and that the bulky ester group shields one side of that plane as shown in Figure 2. From the above



Figure 2. Schematic representation of the stable conformation of 4a.

 Table 1. Differences of Potential Energy between cis-4a

 and trans-4a



Scheme 2. Initial Proposal for Stereoselective Reactions of 4a



information, we proposed the working hypothesis shown in Scheme 2 for reaction of 4a with an amine. Newman projections, having the lowest potential energy, are depicted as A and B. Taking into account the steric hindrance of the bulky ester group, it was predicted that an amine would attack the sterically less hindered site B, in preference to A, and kinetic resolution would result in the predominant formation of (S,S)-7. Further, since a rapid epimerization of 4a at the asymmetric carbon attached to the electron-withdrawing amide carbonyl and bromo groups was expected under the reaction conditions, dynamic kinetic resolution became feasible by the re-

⁽⁴⁾ Effenberger, F.; Burkard, U.; Willfahrt, J. Angew. Chem., Int. Ed. Engl. 1983, 22, 65.

⁽⁵⁾ In our synthetic studies on ACE inhibitors, we have noticed that the reaction of a diastereomeric mixture of **4a** with amino acid esters gave one diastereomer in greater than 50% yield, and **4a** easily epimerized under substitution reaction conditions.¹

⁽⁶⁾ A part of this work has been reported in preliminary communication: Nunami, K.; Kubota, H.; Kubo, A. *Tetrahedron Lett.* **1994**, *35*, 8639.

⁽⁷⁾ The author has deposited atomic coordinates for this structure with the Cambridge Crystallographic Data Centre. The coordinates can be obtained, on request, from the Director, Cambridge Crystallographic Data Centre, 12 Union Road, Cambridge, CB2 1EZ, UK.

⁽⁸⁾ Molecular Simulations Inc., 16 New England Executive Park Burlington, MA.



 Table 2. Reaction of Bromide 4a with Benzylamine in a

 Polar Solvent

			7a				
run ^a	base ^b	solvent	yield (%)°	(S,R) : $(S,S)^d$			
1	K ₂ CO ₃	DMF	97	78:22			
2	K_2CO_3	DMSO	94	82:18			
3	K_2CO_3	HMPA	98	93:7			
4	Et_3N	HMPA	96	94:6			
5^e	-	HMPA	98	89:11			

^a Reaction was carried out with 1 mol equiv of benzylamine at 25 °C for 14 h. ^b 1 mol equiv. ^c Isolated yield. ^d Determined by HPLC analysis. ^e 2 mol equiv of benzylamine was used.

plenishment of the more reactive (S,R)-4a via epimerization of slower reacting substrate (S,S)-4a.

Dynamic Kinetic Resolution. First, kinetic resolution was examined as a basic reaction of dynamic kinetic resolution to verify the difference of the reaction rate between the substrates with an amine. Reaction of a diastereomeric mixture of 4a with 1 equiv of benzylamine in CH₂Cl₂ at room temperature for 40 h proceeded stereospecifically to afford (S,R)-7a in an excellent yield, while (S,R)-4a was recovered almost quantitatively.⁹ The reaction with 0.5 equiv of benzylamine in the presence of base such as K₂CO₃ or Et₃N also gave satisfactory results.⁹ These results demonstrated that *tert*-butyl (4S)-1-methyl-2-oxoimidazolidine-4-carboxylate worked as an effective chiral auxiliary for kinetic resolution.

Next, epimerization of the diastereomers (S,S)- and (S,R)-4a, was examined for dynamic kinetic resolution as shown in Scheme 3. Epimerization of optically active 4a was monitored as a function of the reaction solvent by periodically checking the change in the proportion of (S,S)-4a and (S,R)-4a in the presence of a base such as K₂CO₃ or Et₃N.⁶ No epimerization was observed using CH₂Cl₂ or THF as a solvent but was observed in polar solvents such as DMF, DMSO, or HMPA. Extremely rapid epimerization was observed in HMPA. On the basis of these observations, reaction of 4a with benzylamine in the presence of K_2CO_3 was examined in these polar solvents (Table 2, runs 1-3). All reactions afforded the product in 94-98% isolated yields, and the major product was (S,R)-7a, consistent with the observations in the kinetic resolution study. Stereoselectivity was greatly affected by the reaction solvent, and the highest selectivity in HMPA corresponded with the result from the epimerization study (run 3). The use of Et_3N instead of K_2CO_3 also afforded excellent results (run 4). On the other hand, the reaction using 2 equimolar amounts of benzylamine without any additional base resulted in





inferior stereoselectivity (run 5). When each isolated product, (S,R)-7a or (S,S)-7a, was held in HMPA in the presence of 1 equimolar amount of K_2CO_3 and benzylamine at 25 °C for 24 h, they were recovered without any epimerization. From these results, it was apparent that effective dynamic kinetic resolution was performed in accordance with our synthetic strategy.

We examined the effects of substituents on the stereoselectivity of this unique dynamic kinetic resolution (Scheme 4). The substrates 4a-f were synthesized by the reaction of the corresponding 2-bromoacyl bromides with the potassium salt of (S)-1a, prepared from (S)-9¹ according to the procedure in Scheme 5, or that of (S)-**1b** or (S)-1c previously reported.¹ The reaction of these substrates with amines 8 was carried out in the presence of K_2CO_3 in HMPA, and the results are shown in Table 3. The substrates with a bulky ester group gave better selectivity (entry 1 vs 2), while the effect of ranging R^1 and \mathbb{R}^3 was minimal (entry 1 vs 3-6). Variations of the amine gave satisfactory yield and stereoselectivity results (entries 7 and 8). The stereochemistry of the major products of the reaction was established as follows. The major product obtained by the reaction of 4d with benzylamine was converted to methyl (2R)-2-(benzylamino) but anoate ((R)-12) by treatment with MeONa in MeOH (85% yield, $[\alpha]^{25}_{D}$ +42.4) (Scheme 6). An authentic sample of methyl (2S)-2-(benzylamino)butanoate ((S)-12) was prepared from commercially available (2S)-2aminobutanoic acid $((S)-13)^{10}$ by esterification and reductive amination¹¹ using benzaldehyde. The optical rotation of (S)-12 ($[\alpha]^{25}D$ -42.1) showed that the major

⁽⁹⁾ Kubota, H.; Kubo, A.; Nunami, K. Tetrahedron Lett. 1994, 35, 3107.

Table 3. Reaction of Bromide 4a-f with Amine 8									
$entry^a$	product	\mathbb{R}^1	R ²	R ³	\mathbb{R}^4	\mathbb{R}^5	yield ^b (%)	(S,R):(S,S) ^c	
1	7a	Me	t-Bu	Me	Bn	Н	98	93:7	
2	7b	Me	Me	Me	Bn	н	83	90:10	
3	7c	Bn	t-Bu	Me	Bn	н	92	93:7	
4	7d	Me	t-Bu	\mathbf{Et}	Bn	н	90	94:6	
5	7e	Me	t-Bu	i-Bu	Bn	н	85	93:7	
6	7f	Me	t-Bu	$(CH_2)_2Ph$	Bn	н	94	95:5	
7	7g	Me	t-Bu	Me	$CH(Ph)_2$	н	98	93:7	
8	7h	Me	t-Bu	Me	Bn	Me	97	93:7	

^a Reaction was carried out in the presence of K₂CO₃ in HMPA at 25 °C for 14 h. ^b Isolated yield. ^c Determined by HPLC analysis.





isomer of 7d has (S,R) configuration.¹² In addition, the stereochemistry of the predominant isomer of 7f was established to be (S,R) by X-ray crystallographic analysis.⁷ Further, to determine the stereochemistry of the major isomer of 7h, it was treated with MeONa in MeOH to afford (R)-15 (Scheme 7), for which the absolute configuration was confirmed by comparison of its optical rotation ($[\alpha]^{24}_{\text{D}}$ +68.9) with that of methyl N-benzyl-Nmethyl-D-alaninate ($[\alpha]^{24}_{\text{D}}$ +70.3) prepared by methylation of (R)-16a.⁹ The stereochemistry of other products was assumed to have the same (S,R) configuration by the analogy with 7a,d,f,h.

Mechanism of Dynamic Kinetic Resolution. The stereochemistry of the product formed in the kinetic resolution and dynamic kinetic resolution reactions by amination was completely opposite to that of our working hypothesis. Namely, we assumed that a nucleophile would attack from the sterically less hindered side of (S,R)-4 resulting in the predominant formation of (S,S)-7 (Scheme 2). We have reported that dynamic kinetic resolution of 4a using malonic ester enolate as a nucleo-



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^aKey: (a) HCl; (b) (1) BH₃-Me₂S, (2) isobutene, H₂SO₄ (cat.); (c) H₂ / Pd-C; (d) BrCOCH(Br)Me, *t*-BuOK; (e) benzylamine, K_2CO_3 , HMPA; (f) NaOMe.

phile proceeded in accordance with this hypothesis.¹³ But, in the case of amination, the product of the sterically disfavored approach, the (S,R)-product was exclusively isolated. These facts led us to propose that there is an interaction between the ester group and the amine nucleophile responsible for the stereoselectivity.

In order to examine whether the ester group is essential for the high stereoselectivity or not, the reaction of the ether derivative, instead of the ester derivative, with an amine was investigated. The reaction of (4S)-3-(2-bromopropionyl)-4-(tert-butoxymethyl)-1-methyl-2oxoimidazolidine ((S,R)-21 and (S,S)-21), synthesized from (S)-17¹ according to Scheme 8, with benzylamine gave amination products (S,R)-22 and (S,S)-22 with low stereoselectivity (67:33). The stereochemistry of the major product was confirmed by the conversion of it to (R)-16a with MeONa, according to the procedure previously described. Taking the low selectivity shown in Scheme 8 into consideration, we speculate that the transition state shown in Figure 3, in which an interaction between the amine and the ester group of (S,S)-4 accelerates the formation of (S,R)-product, is responsible for the stereoselectivity of the amination.

Removal of the Chiral Auxiliary. Finally, we examined the removal of the chiral auxiliary from the amination products (Table 4). When (S,R)-7a was treated with less than 1 equiv of MeONa in MeOH at rt, optically

⁽¹⁰⁾ A sample obtained from Tokyo Chemical Industry Co., Ltd. has the following optical rotation: $[\alpha]^{27}_{D} + 20.4$ (c 2, 6 N HCl).

⁽¹¹⁾ Abdel-Magid, A. F.; Maryanoff, C. A. Synlett 1990, 537.

⁽¹²⁾ After the publication of our communication,⁶ Durst *et al.* reported a dynamic kinetic resolution of **4d** with benzylamine in the presence of Bu_4N^{+1-} (O'Meara, J. A.; Jung, M.; Durst, T. *Tetrahedron Lett.* 1995, *36*, 2559). They described the exclusive formation of (*S*,*S*)-**7d**, and conversion of it to methyl (2*S*)-2-(benzylamino)butanoate by the removal of the auxiliary. However, the reported optical rotation ($[\alpha]_D + 17.2$ (c 0.36, MeOH)) is different from that of our authentic sample.

⁽¹³⁾ Kubo, A.; Takahashi, M.; Kubota, H.; Nunami, K. Tetrahedron Lett. 1995, 36, 6251.

Table 4. Removal of Chiral Auxiliary from (S,R)-7a

					(R)-16			(S)-1				
run	reagent (equiv)	solvent	temp (°C)	time (h)	product	yield (%)ª	ee (%) ^b	product	\mathbb{R}^1	\mathbb{R}^2	yield (%)ª	ee (%) ^b
1	MeONa (1.0)	MeOH	r.t.	2	16a	90	>99	1a	Me	Me	72	0
2	MeONa (0.2)	MeOH	r.t.	20	16a	92	>99	1a	Me	Me	69	33
3	BnOLi (1.5)	THF	0	1	16b	60	>99	1b	Me	t-Bu	38	95
4	BnOLi (1.0)	Et_2O	0	0.5	16b	87	>99	1b	Me	t-Bu	76	>99

^a Isolated yield. ^b Determined on the basis of optical rotation.



Figure 3. Proposed transition state for the reaction of bromide (S,S)-4 with amine 8.

Scheme 9



pure (R)-16a was isolated in 90–92% yield. However, serious racemization and transesterification of the recovered auxiliary 1 was observed under these conditions (runs 1 and 2). On the other hand, the use of PhCH₂-OLi in THF¹⁴ resulted in the suppression of these undesirable side reactions (run 3). Further, by using Et₂O as a solvent, benzyl N-benzyl-D-alaninate ((R)-16b) was isolated in 87% yield, and (S)-1b was recovered in 76% yield without racemization (run 4). The optical purity of (R)-16b was determined by comparison of the optical rotation of (R)-16c ($[\alpha]^{25}_{D}$ -4.0) with that in the literature¹⁵ after hydrogenation (Scheme 9).

Conclusion

We have developed a new category of dynamic kinetic resolution by stereospecific amination utilizing 2-oxoimidazolidine-4-carboxylate 1 as a novel chiral auxiliary. The reaction of the diastereomeric mixture 4 with an amine in the presence of K_2CO_3 or Et_3N in HMPA predominantly afforded (S,R)-7 in nearly quantitative yield. The unique stereoselectivity of the reaction suggests the presence of the interaction between an amine and the ester group of 4 in the transition state. Since the chiral auxiliary of 7 can be easily removed without racemization, this methodology provides efficient access to a range of optically active α -amino acid synthesis.¹⁶ It is noteworthy that D-amino acid derivatives can be obtained with the chiral auxiliary derived from commercially available L-asparagine. Efforts to expand the utility of this method are under investigation in this laboratory.

Experimental Section

General. Melting points are uncorrected. ¹H NMR spectra were recorded at 200 MHz with TMS as an internal standard. HPLC analyses were performed with a Nucleosil $5C_{18}$ column (4.6 \times 150 mm) using 0.05 N KH₂PO₄-CH₃CN solvent system as an eluent. Column chromatography was performed on silica gel (70-230 mesh). Preparative TLC was performed on silica gel precoated glass plate. All reactions with air- and moisture-sensitive compounds were conducted in oven-dried glassware under an atmosphere of dry nitrogen.

Separation of Diastereomers of 4a. Compound 4a was synthesized by the procedure previously reported.¹ The diastereomers were separated by column chromatography on silica gel with hexane-AcOEt (1:1) as an eluent to give (S,S)-4a from the first fraction $(R_f 0.76)$ and (S,R)-4a from the second fraction ($R_f 0.57$). Each of them was recrystallized from *i*-Pr₂O to afford colorless needles. (S,S)-4a: mp 81-83 °C; $[\alpha]^{28}$ _D -81.5 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.47 (9H, s), 1.85 (3H, d, J = 6.8 Hz), 2.91 (3H, s), 3.32 (1H, dd, J = 3.7, 9.8 Hz), 3.72 (1H, t, J = 9.8 Hz), 4.64 (1H, dd, J = 3.7, 9.8 Hz), 5.93(1H, q, J = 6.8 Hz); IR (KBr) 1750, 1737, 1677 cm⁻¹; SIMS m/z 337/335 (M⁺ + 1), 281/279, 199, 145 (base), 99. Anal. Calcd for C₁₂H₁₉BrN₂O₄: C, 43.00; H, 5.71; N, 8.36. Found: C, 42.85; H, 5.79; N, 8.26. (S,R)-4a: mp 129–131 °C; [a]²⁸_D -63.7 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.49 (9H, s), 1.82 (3H, d, J = 6.8 Hz), 2.91 (3H, s), 3.37 (1H, dd, J = 4.7, 9.7 Hz), 3.69 (1H, t, J = 9.7 Hz), 4.66 (1H, dd, J = 4.7, 9.7 Hz), 5.87(1H, q, J = 6.8 Hz); IR (KBr) 1755, 1736, 1678 cm⁻¹; SIMS m/z 337/335 (M⁺ + 1), 281/279, 199, 145 (base), 99. Anal. Calcd for C₁₂H₁₉BrN₂O₄: C, 43.00; H, 5.71; N, 8.36. Found: C, 42.81; H, 5.80; N, 8.25.

Molecular Modeling Analyses of 4a. The initial coordinates of **4a** were generated based on the energy minimization of the crystal structures by using CHARMm (Ver. 21.2) allatom force field.¹⁷ The length of C-H bonds was fixed by using SHAKE algorithm¹⁸ to reduce the computation time. Molecular dynamics simulations were performed at 2000 K for 500 ps to search the conformational space. The distance dependent dielectric constant was used to approximate solvent effects. During the simulations, the structures were saved at every 0.5 ps, and were energy-minimized. The most stable *cis*- and *trans*- conformers of (S,S)-**4a** and (S,R)-**4a** were selected to investigate the energy differences.

Methyl (4S)-3-[(Benzyloxy)carbonyl]-2-oxoimidazolidine-4-carboxylate [(S)-10]. To a suspension of (S)- 9^1 (15.0 g, 57 mmol) in MeOH (150 mL) was added SOCl₂ (4.6 mL, 63 mmol) at 0-5 °C under stirring. After stirring was continued for 5 h at the same temperature, the solution was concentrated in vacuo. The residue was dissolved in AcOEt, and the solution was washed successively with saturated aqueous NaHCO3 and brine, dried over MgSO4, and concentrated in vacuo. The resulting crystals were triturated with AcOEt to afford (S)-10 (12.8 g, 81%) as colorless needles: mp 143–145 °C; $[\alpha]^{22}_{D}$ –78.2 (c 1, MeOH); ¹H NMR (DMSO- d_{6}) δ 3.26 (1H, dd, J = 3.4, 10.2 Hz), 3.65 (1H, t, J = 10.2 Hz), 3.66 (3H, s), 4.81 (1H, dd, J = 3.4, 10.2 Hz), 5.13, 5.22 (2H, ABq, J = 12.7Hz), 7.25-7.44 (5H, m), 7.64 (1H, s); IR (KBr) 3255, 1759, 1707 cm⁻¹; SIMS m/z 279 (M⁺ + 1), 91 (base). Anal. Calcd for C13H14N2O5: C, 56.11; H, 5.07; N, 10.07. Found: C, 56.07; H, 5.08; N, 10.13.

Methyl (4S)-3-[(Benzyloxy)carbonyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S)-11]. A mixture of (S)-10 (12.0 g, 43 mmol), K₂CO₃ (11.9 g), and methyl iodide (20.2

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⁽¹⁸⁾ van Gunsteren, W. F.; Berendsen, H. J. C. Mol. Phys. 1977, 34, 1131.

g, 142 mmol) in Me₂CO (400 mL) was stirred at rt for 2 days. The insoluble materials were filtered off, and the filtrate was concentrated in *vacuo*. The residue was dissolved in AcOEt, and the solution was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The resulting residue was chromatographed on silica gel with AcOEt as an eluent to give (S)-11 (9.5 g, 75%) as a colorless oil: $[\alpha]^{25}_{D}$ -59.9 (c 2, MeOH); ¹H NMR (CDCl₃) δ 2.85 (3H, s), 3.33 (1H, dd, J = 3.7, 9.6 Hz), 3.66 (1H, t, J = 9.6 Hz), 3.70 (3H, s), 4.69 (1H, dd, J = 3.7, 9.6 Hz), 5.22, 5.34 (2H, ABq, J = 12.4 Hz), 7.22-7.45 (5H, m); IR (film) 1785, 1752, 1710 cm⁻¹; EIMS m/z 292 (M⁺), 189, 158, 91 (base). Anal. Calcd for C₁₄H₁₆N₂O₅: C, 57.53; H, 5.52; N, 9.58. Found: C, 57.29; H, 5.59; N, 9.70.

Methyl (4S)-1-Methyl-2-oxoimidazolidine-4-carboxylate [(S)-1a]. A mixture of (S)-11 (8.0 g, 27 mmol) in MeOH (200 mL) was hydrogenolyzed in the presence of palladium black (0.1 g) under atmospheric pressure at rt for 3 h. After the catalyst was filtered off, the filtrate was concentrated to dryness in vacuo. The crystalline residue was recrystallized from *i*-Pr₂O-AcOEt to afford (S)-1a (3.9 g, 90%) as colorless prisms: mp 88-90 °C; $[\alpha]^{24}_{D}$ +26.9 (c 1, MeOH); ¹H NMR (CDCl₃) δ 2.79 (3H, s), 3.55-3.73 (2H, m), 3.79 (3H, s), 4.21 (1H, dd, J = 5.2, 8.7 Hz), 5.28 (1H, s); IR (KBr) 3260, 1750, 1715 cm⁻¹; EIMS m/z 158 (M⁺), 115, 99 (base). Anal. Calcd for C₆H₁₀N₂O₃: C, 45.57; H, 6.37; N, 17.71. Found: C, 45.63; H, 6.54; N, 17.81.

Preparation of (4S)-1-Substituted-3-(2-bromoacyl)-2oxoimidazolidine-4-carboxylic Acid Esters (4a-f). Compounds 4a,c,d were synthesized by the procedure previously reported.¹

Methyl (4S)-3-(2-Bromopropionyl)-1-methyl-2-oxoimidazolidine-4-carboxylate (4b). Potassium tert-butoxide (2.08 g, 19 mmol) was added portionwise to a solution of (S)-1a (2.93 g, 19 mmol) in THF (40 mL) at -50 °C. After being stirred at the same temperature for 20 min, 2-bromopropionyl bromide (4.00 g, 19 mmol) was added dropwise to the above mixture. Stirring was continued at -30 °C for 30 min, and then the reaction mixture was poured into a mixture of AcOEt (50 mL), AcOH (1.11 g), and brine (50 mL). The organic phase was separated and washed successively with brine, 5% aqueous K_2CO_3 , and brine. The organic layer was dried over $MgSO_4$ and concentrated in *vacuo*. The residue was purified by column chromatography on silica gel with CHCl₃-AcOEt (1:1) as an eluent to afford a mixture of diastereomers of 4b (4.38 g, 81%) as a colorless oil: ¹H NMR (CDCl₃) δ 1.82 (d, J = 6.8 Hz) and 1.84 (d, J = 6.8 Hz) (total 3H), 2.91 (s) and 2.92 (s) (total 3H), 3.35-3.48 (1H, m), 3.65-3.87 (1H, m), 3.79 (s) and 3.80 (s) (total 3H), 4.72–4.87 (1H, m), 5.81–6.00 (1H, m); IR (KBr) 1744, 1680 cm⁻¹; EIMS m/z 294/292 (M⁺), 235/233, 213, 159, 99 (base). Anal. Calcd for C₉H₁₃BrN₂O₄: C, 36.88; H, 4.47; N, 9.56. Found: C, 36.80; H, 4.50; N, 9.49.

Other compounds **4e** and **4f** were prepared similarly. The yields and the physical data are as follows:

tert-Butyl (4S)-3-(2-Bromo-4-methylvaleryl)-1-methyl-2-oxoimidazolidine-4-carboxylate (4e): yield 78%; colorless oil; ¹H NMR (CDCl₃) δ 0.85–1.07 (6H, m), 1.47 (s) and 1.49 (s) (total 9H), 1.60–2.10 (3H, m), 2.91 (3H, s), 3.25–3.41 (1H, m), 3.62–3.80 (1H, m), 4.60–4.75 (1H, m), 5.88–6.05 (1H, m); IR (KBr) 1747, 1685 cm⁻¹; SIMS m/z 379/377 (M⁺ + 1), 323/ 321, 241, 199, 145 (base). Anal. Calcd for C₁₅H₂₅BrN₂O₄: C, 47.75; H, 6.68; N, 7.43. Found: C, 47.50; H, 6.73; N, 7.40.

tert-Butyl (4S)-3-(2-Bromo-4-phenylbutyryl)-1-methyl-2-oxoimidazolidine-4-carboxylate (4f): yield 84%; colorless oil; ¹H NMR (CDCl₃) δ 1.47 (s) and 1.48 (s) (total 9H), 2.20– 2.98 (4H, m), 2.90 (s) and 2.91 (s) (total 3H), 3.29–3.42 (1H, m), 3.58–3.80 (1H, m), 4.53–4.74 (1H, m), 5.75–5.93 (1H, m), 7.07–7.36 (5H, m); IR (KBr) 1745, 1710, 1680 cm⁻¹; SIMS m/z427/425 (M⁺ + 1), 371/369, 289, 199, 145 (base). Anal. Calcd for C₁₉H₂₅BrN₂O₄: C, 53.66; H, 5.92; N, 6.59. Found: C, 53.79; H, 5.97; N, 6.49.

Typical Procedure for the Reaction of Bromide 4 with Amine 8. tert-Butyl (4S)-3-[2-(N-Benzylamino)propionyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7a and (S,S)-7a]. A mixture of 4a (1.00 g, 3.0 mmol), benzylamine (0.32 g, 3.0 mmol), and K₂CO₃ (0.41 g) in HMPA (3 mL) was stirred at 25 °C for 14 h. The reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in vacuo. The residue was purified by column chromatography on silica gel eluting with $CHCl_3-AcOEt$ (1:2) to give a diastereomeric mixture of 7a (1.06 g, 98%). The diastereomers were separated by preparative TLC (AcOEt) to afford (S,R)-**7a** $(R_f 0.52)$ and (S,S)-**7a** $(R_f 0.64)$, each as colorless needles. (S,R)-7a: mp 62-64 °C (AcOEt/hexane); $[\alpha]^{26}$ -33.0 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.31 (3H, d, J = 6.9 Hz), 1.51 (9H, s), 1.91 (1H, br), 2.89 (3H, s), 3.34 (1H, dd, J = 4.2, 9.6 Hz), 3.60, 3.77 (2H, ABq, J = 12.0 Hz), 3.69 (1H, t, J = 9.6 Hz), 4.65 (1H, dd, J = 4.2, 9.6 Hz), 4.72 (1H, q, J = 6.9 Hz), 7.157.41 (5H, m); IR (KBr) 1730, 1718, 1673 cm⁻¹; SIMS m/z 362 $(M^+ + 1)$, 306, 134 (base), 91. Anal. Calcd for $C_{19}H_{27}N_3O_4$: C, 63.14; H, 7.53; N, 11.63. Found: C, 63.27; H, 7.60; N, 11.67. (S,S)-7a: mp 84-85 °C (AcOEt/hexane); $[\alpha]^{26}D$ -78.9 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.37 (3H, d, J = 6.8 Hz), 1.46 (9H, s), 2.12 (1H, s), 2.88 (3H, s), 3.31 (1H, dd, J = 4.0, 9.7 Hz), 3.61, 3.73 (2H, ABq, J = 13.0 Hz), 3.66 (1H, t, J = 9.7 Hz), 4.61 (1H, dd, J = 4.0, 9.7 Hz), 4.71 (1H, q, J = 6.8 Hz), 7.13–7.37 (5H, m); IR (KBr) 1743, 1682 cm⁻¹; SIMS m/z 362 (M⁺ + 1), 306, 134, 91 (base). Anal. Calcd for $C_{19}H_{27}N_3O_4$: C, 63.14; H, 7.53; N, 11.63. Found: C, 63.40; H, 7.63; N, 11.59.

Physical properties of the new compounds are as follows:

Methyl (4S)-3-[(2R)-2-(N-Benzylamino)propinyl]-1methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7b]: colorless oil; $[\alpha]^{21}_{D} - 20.4$ (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.32 (3H, d, J = 6.9 Hz), 2.00 (1H, br), 2.89 (3H, s), 3.40 (1H, dd, J= 3.9, 9.8 Hz), 3.61, 3.77 (2H, ABq, J = 12.4 Hz), 3.72 (1H, t, J = 9.8 Hz), 3.82 (3H, s), 4.73 (1H, q, J = 6.9 Hz), 4.81 (1H, dd, J = 3.9, 9.8 Hz), 7.15–7.40 (5H, m); IR (film) 1740, 1680 cm⁻¹; SIMS m/z 320 (M⁺ + 1, base), 159, 134, 91. Anal. Calcd for C₁₆H₂₁N₃O₄: C, 60.18; H, 6.63; N, 13.16. Found: C, 60.11; H, 6.70; N, 13.12.

Methyl (4S)-3-[(2S)-2-(N-Benzylamino)propionyl]-1methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7b]: colorless oil; $[\alpha]^{25}_{D}$ -67.6 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.38 (3H, d, J = 6.8 Hz), 2.04 (1H, s), 2.88 (3H, s), 3.37 (1H, dd, J= 3.9, 9.8 Hz), 3.57-3.83 (3H, m), 3.78 (3H, s), 4.65-4.82 (2H, m), 7.15-7.40 (5H, m); IR (film) 1739, 1680 cm⁻¹; SIMS m/z320 (M⁺ + 1, base), 269, 159, 134, 91. Anal. Calcd for C₁₆H₂₁N₃O₄: C, 60.18; H, 6.63; N, 13.16. Found: C, 60.39; H, 6.77; N, 13.05.

tert-Butyl (4S)-1-Benzyl-3-[(2R)-2-(N-benzylamino)propionyl]-2-oxoimidazolidine-4-carboxylate [(S,R)-7c]: colorless oil; $[\alpha]^{25}_{D}$ -18.2 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.35 (3H, d, J = 6.9 Hz), 1.44 (9H, s), 2.13 (1H, br), 3.20 (1H, dd, J = 3.6, 9.8 Hz), 3.56 (1H, t, J = 9.8 Hz), 3.65, 3.80 (2H, ABq, J = 12.2 Hz), 4.31, 4.61 (2H, ABq, J = 14.3 Hz), 4.62 (1H, dd, J = 3.6, 9.8 Hz), 4.80 (1H, q, J = 6.9 Hz), 7.15–7.42 (10H, m); IR (film) 1732, 1684 cm⁻¹; SIMS m/z 438 (M⁺ + 1), 382, 134, 91 (base). Anal. Calcd for C₂₅H₃₁N₃O₄: C, 68.63; H, 7.14; N, 9.60. Found: C, 68.43; H, 7.29; N, 9.41.

tert-Butyl (4S)-1-Benzyl-3-[(2S)-2-(N-benzylamino)propionyl]-2-oxoimidazolidine-4-carboxylate [(S,S)-7c]: colorless oil; $[\alpha]^{25}_{\rm D}$ -55.8 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.40 (9H, s), 1.42 (3H, d, J = 6.8 Hz), 2.11 (1H, br), 3.18 (1H, dd, J = 3.5, 9.8 Hz), 3.54 (1H, t, J = 9.8 Hz), 3.66, 3.75 (2H, ABq, J = 12.5 Hz), 4.27–4.63 (3H, m), 4.73 (1H, q, J = 6.8 Hz), 7.15–7.42 (10H, m); IR (film) 1736, 1684 cm⁻¹; SIMS m/z 438 (M⁺ + 1), 382, 134, 91 (base). Anal. Calcd for C₂₅H₃₁N₃O₄: C, 68.63; H, 7.14; N, 9.60. Found: C, 68.34; H, 7.35; N, 9.60.

tert-Butyl (4S)-3-[(2R)-2-(N-Benzylamino)butyryl]-1methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7d]: colorless needles, mp 82–83 °C (hexane); $[\alpha]^{25}_{\rm D}$ –28.6 (c 1, MeOH); ¹H NMR (CDCl₃) δ 0.99 (3H, t, J = 7.3 Hz), 1.46– 1.87 (2H, m), 1.51 (9H, s), 1.98 (1H, br), 2.89 (3H, s), 3.32 (1H, dd, J = 4.1, 9.7 Hz), 3.60, 3.79 (2H, ABq, J = 12.4 Hz), 3.68 (1H, t, J = 9.7 Hz), 4.57–4.67 (2H, m), 7.18–7.39 (5H, m); IR (KBr) 1745, 1731, 1679, 1660 cm⁻¹; SIMS m/z 376 (M⁺ + 1), 320, 148, 91 (base). Anal. Calcd for C₂₀H₂₉N₃O₄: C, 63.98; H, 7.78; N, 11.19. Found: C, 64.05; H, 7.75; N, 11.20.

tert-Butyl (4S)-3-[(2S)-2-(N-Benzylamino)butyryl]-1methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7d]: colorless needles, mp 118-119 °C (hexane); $[\alpha]^{25}_D$ -68.4 (c 0.53, MeOH); ¹H NMR (CDCl₃) δ 1.04 (3H, t; J = 7.4 Hz), 1.46 (9H, s), 1.48–1.92 (3H, m), 2.87 (3H, s), 3.29 (1H, dd, J = 4.2, 9.6 Hz), 3.61, 3.73 (2H, ABq, J = 12.9 Hz), 3.63 (1H, t, J = 9.6 Hz), 4.53–4.60 (2H, m), 7.18–7.34 (5H, m); IR (KBr) 1735, 1729, 1676 cm⁻¹; SIMS m/z 376 (M⁺ + 1), 320, 148, 91 (base). Anal. Calcd for C₂₀H₂₉N₃O₄: C, 63.98; H, 7.78; N, 11.19. Found: C, 64.20; H, 7.80; N, 11.18.

tert-Butyl (4S)-3-[(2R)-2-(N-Benzylamino)-4-methylvaleryl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7e]: colorless oil; $[\alpha]^{25}_{D} - 24.0$ (c 0.6, CHCl₃); ¹H NMR (CDCl₃) δ 0.90 (6H, d, J = 6.7 Hz), 1.51 (9H, s), 1.20-2.08 (4H, m), 2.89 (3H, s), 3.31 (1H, dd, J = 4.1, 9.6 Hz), 3.53-3.88 (3H, m), 4.62 (1H, dd, J = 4.1, 10.2 Hz), 4.71 (1H, dd, J = 5.0, 8.9 Hz), 7.13-7.40 (5H, m); IR (film) 1747, 1678 cm⁻¹; SIMS m/z 404 (M⁺ + 1), 348, 176, 91 (base). Anal. Calcd for C₂₂H₃₃N₃O₄: C, 65.48; H, 8.24; N, 10.41. Found: C, 65.40; H, 8.29; N, 10.33.

tert-Butyl (4S)-3-[(2S)-2-(N-Benzylamino)-4-methylvaleryl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7e]: colorless oil; $[\alpha]^{25}_D$ -56.0 (c 0.8, CHCl₃); ¹H NMR (CDCl₃) δ 0.94 (3H, d, J = 6.7 Hz), 0.95 (3H, d, J = 6.6 Hz), 1.46 (9H, s), 1.22-2.17 (4H, m), 2.87 (3H, s), 3.29 (1H, dd, J =4.3, 9.6 Hz), 3.54-3.80 (3H, m), 4.56 (1H, dd, J = 4.3, 9.6 Hz), 4.68 (1H, dd, J = 3.9, 10.0 Hz), 7.12-7.40 (5H, m); IR (film) 1741, 1675 cm⁻¹; SIMS m/z 404 (M⁺ + 1), 348, 176, 91 (base). Anal. Calcd for C₂₂H₃₃N₃O₄: C, 65.48; H, 8.24; N, 10.41. Found: C, 65.20; H, 8.40; N, 10.31.

tert-Butyl (4S)-3-[(2R)-2-(N-Benzylamino)-4-phenylbutyryl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7f]: colorless needles, mp 95–97 °C (*i*-Pr₂O); $[\alpha]^{25}_{\rm D}$ -39.6 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.50 (9H, s), 1.57–2.20 (3H, m), 2.57–3.05 (2H, m), 2.88 (3H, s), 3.29 (1H, dd, J =4.0, 9.6 Hz), 3.62 (1H, t, J = 9.6 Hz), 3.63, 3.82 (2H, ABq, J =12.5 Hz), 4.53 (1H, dd, J = 4.0, 9.6 Hz), 4.71 (1H, dd, J = 4.8, 7.9 Hz), 7.05–7.40 (10H, m); IR (KBr) 1754, 1713, 1685 cm⁻¹; SIMS m/z 452 (M⁺ + 1), 396, 224, 91 (base). Anal. Calcd for C₂₆H₃₃N₃O₄: C, 69.16; H, 7.37; N, 9.31. Found: C, 69.21; H, 7.40; N, 9.43.

tert-Butyl (4S)-3-[(2S)-2-(N-Benzylamino)-4-phenylbutyryl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7f]: colorless oil; $[\alpha]^{21}_D$ -52.4 (c 0.5, CHCl₃); ¹H NMR (CDCl₃) δ 1.44 (9H, s), 1.66-2.23 (3H, m), 2.63-3.05 (2H, m), 2.87 (3H, s), 3.29 (1H, dd, J = 4.2, 9.6 Hz), 3.64 (1H, t, J = 9.6Hz), 3.63, 3.76 (2H, ABq, J = 12.9 Hz), 4.58 (1H, dd, J = 4.2, 9.6 Hz), 4.68 (1H, dd, J = 4.3, 8.0 Hz), 7.07-7.43 (10H, m); IR (film) 1742, 1673 cm⁻¹; SIMS m/z 452 (M⁺ + 1), 396, 224, 91 (base). Anal. Calcd for C₂₆H₃₃N₃O₄: C, 69.16; H, 7.37; N, 9.31. Found: C, 69.05; H, 7.40; N, 9.29.

tert-Butyl (4S)-3-[(2R)-2-[N-(Diphenylmethyl)amino]propionyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7g]: colorless oil; $[\alpha]^{25}_{D}$ -14.6 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.30 (3H, d, J = 6.9 Hz), 1.56 (9H, s), 2.51 (1H, br), 2.80 (3H, s), 3.30 (1H, dd, J = 4.3, 9.6 Hz), 3.63 (1H, t, J = 9.6Hz), 4.49-4.68 (2H, m), 4.77 (1H, s), 7.06-7.60 (10H, m); IR (KBr) 1746, 1678 cm⁻¹; SIMS m/z 438 (M⁺ + 1), 304, 270, 214, 167 (base). Anal. Calcd for C₂₅H₃₁N₃O₄: C, 68.63; H, 7.14; N, 9.60. Found: C, 68.60; H, 7.20; N, 9.51.

tert-Butyl (4S)-3-[(2S)-2-[N-(Diphenylmethyl)amino]propionyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7g]: colorless needles, mp 158-160 °C (*i*-Pr₂O); $[\alpha]^{25}_{D}$ -80.4 (c 0.5, CHCl₃); ¹H NMR (CDCl₃) δ 1.39 (3H, d, J = 6.9 Hz), 1.45 (9H, s), 2.50 (1H, br-s), 2.80 (3H, s), 3.26 (1H, dd, J = 3.9, 9.6 Hz), 3.60 (1H, t, J = 9.6 Hz), 4.53-4.69 (2H, m), 4.76 (1H, s), 7.10-7.45 (10H, m); IR (KBr) 1736, 1677 cm⁻¹; SIMS m/z 438 (M⁺ + 1), 380, 304, 270, 214, 167 (base). Anal. Calcd for C₂₅H₃₁N₃O₄: C, 68.63; H, 7.14; N, 9.60. Found: C, 68.83; H, 7.19; N, 9.50.

tert-Butyl (4S)-3-[(2R)-2-(N-Benzyl-N-methylamino)propionyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,R)-7h]: colorless oil; $[\alpha]^{25}_{D}$ -30.4 (c 1, MeOH); ¹H NMR (CDCl₃) δ 1.37 (3H, d, J = 7.0 Hz), 1.49 (9H, s); 2.30 (3H, s), 2.89 (3H, s), 3.31 (1H, dd, J = 4.7, 9.6 Hz), 3.63, 3.91 (2H, ABq, J = 13.6 Hz), 3.66 (1H, t, J = 9.6 Hz), 4.64 (1H, dd, J = 4.7, 9.6 Hz), 5.02 (1H, q, J = 7.0 Hz), 7.15–7.40 (5H, m); IR (film) 1740, 1680 cm⁻¹; SIMS m/z 376 (M⁺ + 1), 320, 148 (base). Anal. Calcd for C₂₀H₂₉N₃O₄: C, 63.98; H, 7.78; N, 11.19. Found: C, 63.80; H, 7.81; N, 11.15. *tert*-Butyl (4S)-3-[(2S)-2-(N-Benzyl-N-methylamino)propionyl]-1-methyl-2-oxoimidazolidine-4-carboxylate [(S,S)-7h]: colorless oil; $[\alpha]^{25}_{D}$ -88.8 (c 0.32, MeOH); ¹H NMR (CDCl₃) δ 1.41 (3H, d, J = 7.0 Hz), 1.47 (9H, s), 2.27 (3H, s), 2.89 (3H, s), 3.30 (1H, dd, J = 3.9, 9.6 Hz), 3.66, 3.82 (2H, ABq, J = 13.5 Hz), 3.67 (1H, t, J = 9.6 Hz), 4.64 (1H, dd, J = 3.9, 9.6 Hz), 4.97 (1H, q, J = 7.0 Hz), 7.13-7.40 (5H, m); IR (film) 1739, 1680 cm⁻¹; SIMS m/z 376 (M⁺ + 1), 320, 148 (base).

Methyl (2S)-2-Aminobutanoate Hydrochloride [(S)-14]. Thionyl chloride (5.7 mL, 788 mmol) was added dropwise to MeOH (100 mL) at -20 °C, and stirred for 30 min at the same temperature. (2S)-2-Aminobutanoic acid¹⁰ (4.00 g, 39 mmol) was added to the solution and stirred at rt overnight. The solution was concentrated to dryness in *vacuo*. The crystalline residue was triturated with Et₂O and recrystallized from AcOEt-EtOH to afford (S)-14 (5.50 g, 92%) as colorless needles: mp 111-113 °C; (α]²⁶_D +17.0 (c 1, MeOH); ¹H NMR (CDCl₃) δ 1.12 (3H, t, J = 7.4 Hz), 2.00-2.25 (2H, m), 3.82 (3H, s), 4.14 (1H, t, J = 6.1 Hz), 8.79 (3H, br-s); IR (KBr) 3400, 1746 cm⁻¹; SIMS m/z 118 (M⁺ + 1, base). Anal. Calcd for C₅H₁₁NO₂·HCl: C, 39.10; H, 7.87; N, 9.12. Found: C, 38.91; H, 7.80; N, 9.00.

Methyl (2S)-2-(Benzylamino)butanoate [(S)-12]. A solution of (S)-14 (1.50 g, 9.8 mmol) in H_2O was basified with K₂CO₃ and extracted with AcOEt. The extracts were dried over MgSO₄ and concentrated under reduced pressure. Sodium triacetoxyborohydride (2.64 g, 12.5 mmol) was added to the solution of the residue, benzaldehyde (0.94 g, 8.9 mmol), and glacial acetic acid (0.53 g, 8.9 mmol) in 1,2-dichloroethane (50 mL), and the reaction mixture was stirred for 1 h at rt. The reaction was quenched with saturated aqueous NaHCO₃, and the oily product was extracted with AcOEt. The extracts were washed with brine, dried over MgSO₄, and concentrated in vacuo. The residue was chromatographed on silica gel eluting with $CHCl_3$ -AcOEt (4:1) to give (S)-12 (1.44 g, 78%) as a colorless oil: $[\alpha]^{25}_{D}$ -42.1 (c 1, MeOH); ¹H NMR (CDCl₃) δ 0.93 (3H, t, J = 7.4 Hz), 1.55–1.77 (2H, m), 1.78 (1H, br-s), 3.23 (1H, t, J = 6.5 Hz), 3.63, 3.81 (2H, ABq, J = 13.0 Hz),3.72 (3H, s), 7.15-7.39 (5H, m); IR (KBr) 3320, 1736 cm⁻¹; SIMS m/z 208 (M⁺ + 1), 148, 91 (base). Anal. Calcd for C12H17NO2: C, 69.54; H, 8.27; N, 6.76. Found: C, 69.59; H, 8.30; N, 6.70.

Reaction of (S,R)-7d with Sodium Methoxide. To a solution of (S,R)-7d (300 mg, 0.8 mmol) in MeOH (3 mL) was added MeONa (43 mg, 0.8 mmol) under stirring. After stirring was continued for 15 h at rt, the reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The residue was chromatographed on silica gel eluting with CHCl₃-AcOEt (4:1) to give (R)-12 (141 mg, 85%) as a colorless oil: $[\alpha]^{25}_{D}$ +42.4 (c 1, MeOH). The physical data of the product are identical with those of (S)-12.

Methyl N-Benzyl-N-methyl-D-alaninate [(R)-15]. To a solution of (S,R)-7h (360 mg, 0.96 mmol) in MeOH (5 mL) was added MeONa (78 mg, 1.44 mmol) under stirring. After stirring was continued for 15 h at rt, the reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The residue was chromatographed on silica gel eluting with hexane-AcOEt (4:1) to give (R)-15 (144 mg, 72%) as a colorless oil: $[\alpha]^{24}_{\rm D}$ +68.9 (c 1, MeOH); ¹H NMR (CDCl₃) δ 1.34 (3H, d, J = 7.1 Hz), 2.28 (3H, s), 3.48 (1H, q, J = 7.1 Hz), 3.60, 3.73 (2H, ABq, J = 14.5 Hz), 3.73 (3H, s), 7.18-7.38 (5H, m); IR (KBr) 1736 cm⁻¹; SIMS m/z 208 (M⁺ + 1), 148, 91 (base). Anal. Calcd for C₁₂H₁₇NO₂: C, 69.54; H, 8.27; N, 6.76. Found: C, 69.59; H, 8.30; N, 6.69.

Methylation of Methyl N-Benzyl-D-alaninate [(R)-16a]. A mixture of (R)-16a⁹ (270 mg, 1.4 mmol), K_2CO_3 (290 mg), and methyl iodide (595 mg, 4.2 mmol) in DMSO (1 mL) was stirred at rt for 1 h. The reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The residue was chromatographed on silica gel eluting with hexane-AcOEt (4:1) to give (R)-15 (177 mg, 61%): $[\alpha]^{24}_{\rm D}$ +70.3 (c 1.2, MeOH). The physical data of the product are identical with those of (R)-15 described above.

(4S)-3-[(Benzyloxy)carbonyl]-1-methyl-2-oxoimidazolidine-4-carboxylic Acid [(S)-18]. Compound (S)-17¹ (10.0 g, 30 mmol) was dissolved in 4 N HCl-dioxane solution (50 mL). After being stirred at rt for 6 h, the mixture was evaporated to dryness in *vacuo*. The residue was dissolved in AcOEt and the solution was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The resulting residue was crystallized from AcOEt to give (S)-18 (6.1 g, 73%) as colorless needles: mp 153-155 °C dec.; $[\alpha]^{25}_{\rm D}$ -55.8 (c 1, MeOH); ¹H NMR (DMSO-d₆) δ 2.71 (3H, s), 3.35 (1H, dd, J = 3.3, 9.6 Hz), 3.67 (1H, dd, J = 9.6, 10.2 Hz), 4.65 (1H, dd, J = 3.3, 10.2 Hz), 5.19 (2H, s), 7.26-7.43 (5H, m), 13.33 (1H, br); IR (KBr) 3075 (br), 1758 cm⁻¹; SIMS m/z 279 (M⁺ + 1), 235, 91 (base). Anal. Calcd for C₁₃H₁₄N₂O₅: C, 56.11; H, 5.07; N, 10.07. Found: C, 56.16; H, 4.95; N, 9.81.

(4S)-3-[(Benzyloxy)carbonyl]-4-(tert-butoxymethyl)-1methyl-2-oxoimidazolidine [(S)-19]. To a solution of (S)-18 (5.0 g, 18 mmol) in THF (50 mL) was added a BH₃-SMe₂ complex (10 M solution) (2.7 mL). The resulting solution was stirred for 2 h at rt and for 2 h under reflux. The solvent was removed on a rotary evaporator, and the resulting white slurry was diluted with water and extracted with AcOEt. The organic layer was dried over MgSO₄, concentrated in vacuo, and chromatographed on silica gel eluting with CHCl3-MeOH (9:1). The resulting material was dissolved in CH₂Cl₂ (50 mL) and to it were added a drop of H_2SO_4 and isobutene (15 mL) at -30 °C. The resulting solution in the pressure bottle was allowed to stand at rt overnight. After the excess isobutene was volatilized at rt, the solution was washed with saturated aqueous NaHCO3 and brine, dried over MgSO4, and concentrated in vacuo. The residue was purified by column chromato graphy on silica gel with $\mbox{CHCl}_3-\mbox{AcOEt}\ (2{:}1)$ as an eluent to afford (S)-19 (3.7 g, 64%) as a colorless oil: $[\alpha]^{26}_{D}$ -59.6 (c 1, CHCl₃); ¹H NMR (CHCl₃) δ 1.12 (9H, s), 2.84 (3H, s), 3.25-3.63 (4H, m), 4.12 - 4.28 (1H, m), 5.23, 5.32 (2H, ABq, J = 12.5)Hz), 7.21-7.49 (5H, m); IR (film) 1775, 1747, 1700 cm⁻¹; SIMS m/z 321 (M⁺ + 1), 91 (base).

(4S)-4-(tert-Butoxymethyl)-1-methyl-2-oxoimidazolidine [(S)-20]. A mixture of (S)-19 (3.5 g, 11 mmol) in MeOH (50 mL) was hydrogenolyzed in the presence of 10% palladium on carbon (0.5 g) under atmospheric pressure at rt for 3 h. After the catalyst was filtered off, the filtrate was concentrated to dryness in vacuo. The resulting residue was chromatographed on silica gel with AcOEt as an eluent to give (S)-20 (1.9 g, 93%) as a colorless oil: $[\alpha]^{25}_{\rm D}$ +54.2 (c 1, CHCl₃); ¹H NMR (CHCl₃) δ 1.18 (9H, s), 2.77 (3H, s), 3.09 (1H, dd, J =5.1, 8.9 Hz), 3.32 (2H, d, J = 6.6 Hz), 3.49 (1H, t, J = 8.9 Hz), 3.63-3.85 (1H, m), 5.00 (1H, br-s); IR (film) 3249, 1704 cm⁻¹; SIMS m/z 187 (M⁺ + 1), 99 (base). Anal. Calcd for C₉H₁₈N₂O₂: C, 58.04; H, 9.74; N, 15.04. Found: C, 57.75; H, 10.00; N, 15.24.

(4S)-3-(2-Bromopropionyl)-4-(tert-butoxymethyl)-1methyl-2-oxoimidazolidine [(S,S)-21 + (S,R)-21]. Potassium tert-butoxide (1.45 g, 13 mmol) was added portionwise to a solution of (S)-20 (2.40 g, 13 mmol) in THF (40 mL) at -50 °C. After being stirred at the same temperature for 20 min, 2-bromopropionyl bromide (2.78 g, 13 mmol) was added dropwise to the above mixture. The mixture was stirred at -30 °C for 30 min and then poured into a mixture of AcOEt (50 mL), AcOH (0.77 g), and brine (50 mL) in one portion. The organic layer was separated and washed successively with brine, 5% aqueous K₂CO₃, and brine, dried over MgSO₄, and concentrated in vacuo. The residue was purified by column chromatography on silica gel with CHCl₃-AcOEt (9:1) as an eluent to afford a mixture of diastereomers of 21 (2.90 g, 70%) as a colorless oil: ¹H NMR (CDCl₃) δ 1.14 (s) and 1.17 (s) (total 9H), 1.80 (d, J = 6.8 Hz) and 1.82 (d, J = 6.8 Hz) (total 3H), 2.89 (s) and 2.90 (s) (total 3H), 3.28-3.64 (4H, m), 4.30-4.51 (1H, m), 5.87-6.03 (1H, m); IR (film) 1736, 1680 cm⁻¹; SIMS m/z 323/321 (M⁺ + 1), 267/265, 131, 99, 57 (base).

Reaction of 21 with Benzylamine. A mixture of 21 (1.00 g, 3.1 mmol), benzylamine (0.33 g, 3.1 mmol), and $K_2CO_3(0.43 \text{ mmol})$ g) in HMPA (3 mL) was stirred at 25 °C for 14 h. The reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in vacuo. The residue was chromatographed on silica gel eluting with CHCl₃-AcOEt (2:1) to give a mixture of (4S)-3-[(2R)-2-(N-benzylamino)propionyl]-4-(tert-butoxymethyl)-1methyl-2-oxoimidazolidine [(S,R)-22] and (4S)-3-[(2S)-2-(N-1)]benzylamino)propionyl]-4-(tert-butoxymethyl)-1-methyl-2oxoimidazolidine [(S,S)-22] (1.01 g, 93%). The diastereomers were separated by preparative TLC (AcOEt). (S,R)-22: colorless oil; $[\alpha]^{26}_{D}$ –54.6 (c 1, CHCl₃); ¹H NMR (CDCl₃) δ 1.17 (9H, s), 1.29 (3H, d, J = 6.8 Hz), 1.93 (1H, br-s), 2.87 (3H, s), 3.30-3.79(6H, m), 4.32-4.48(1H, m), 4.75(1H, q, J = 6.8 Hz), 7.16-7.38 (5H, m); IR (film) 3320, 1734, 1675 cm⁻¹; SIMS m/z 348 $(M^+ + 1)$, 134, 91 (base). Anal. Calcd for $C_{19}H_{29}N_3O_3$: C, 65.68; H, 8.41; N, 12.09. Found: C, 65.40; H, 8.55; N, 11.98. (S,S)-22: colorless oil; $[\alpha]^{26}_{D}$ -79.4 (c 1, CHCl₃); ¹H NMR $(CDCl_3) \delta 1.14 (9H, s), 1.33 (3H, d, J = 6.8 Hz), 2.12 (1H, br$ s), 2.86 (3H, s), 3.27-3.80 (6H, m), 4.27-4.41 (1H, m), 4.69 (1H, q, J = 6.8 Hz), 7.16 - 7.35 (5H, m); IR (film) 3310, 1732,1665 cm⁻¹; SIMS m/z 348 (M⁺ + 1), 134, 91 (base).

Reaction of (*S*,*R*)-22 with Sodium Methoxide. To a solution of (*S*,*R*)-20 (230 mg, 0.66 mmol) in MeOH (5 mL) was added MeONa (36 mg, 0.66 mmol) under stirring. After stirring was continued for 4 h at rt, the reaction mixture was diluted with AcOEt and water. The organic layer was washed with brine, dried over MgSO₄, and concentrated in *vacuo*. The residue was chromatographed on silica gel eluting with hexane-AcOEt (2:1) to give (*R*)-16a (96 mg, 75%) as a colorless oil: $[\alpha]^{25}_{D}$ +43.5 (*c* 1.0, MeOH); ¹H NMR (CDCl₃) δ 1.32 (3H, d, J = 7.0 Hz), 1.73 (1H, s), 3.40 (1H, q, J = 7.0 Hz), 3.66, 3.81 (2H, ABq, J = 13.0 Hz), 3.73 (3H, s), 7.18–7.37 (5H, m); IR (film) 3340, 1737 cm⁻¹; SIMS m/z 194 (M⁺ + 1), 171, 157 (base). Anal. Calcd for C₁₁H₁₅NO₂: C, 68.37; H, 7.82; N, 7.25. Found: C, 68.11; H, 7.76; N, 7.50.

Reaction of (*S*,*R*)-7a with Sodium Methoxide. To a solution of (*S*,*R*)-7a (500 mg, 1.4 mmol) in MeOH (5 mL) was added MeONa (75 mg, 1.4 mmol) under stirring. After stirring was continued for 2 h at rt, AcOH (83 mg) was added to the mixture. The solvent was removed in *vacuo*, and the residue was chromatographed on silica gel eluting with CHCl₃-MeOH (19:1) to give (*R*)-16a (241 mg, 90%, $[\alpha]^{29}_{D}$ +45.0 (*c* 1.0, MeOH)) and 1a (157 mg, 72%, $[\alpha]^{24}_{D}$ 0.0 (*c* 1.0, MeOH)). Their physical data are identical with those of (*R*)-16a and (*S*)-1a described above.

Reaction of (S,R)-7a with Lithium Benzyl Oxide. To a solution of benzyl alcohol (0.60 g, 5.5 mmol) in Et₂O (14 mL)was added n-BuLi (1.6 M in hexane) (1.73 mL, 2.8 mmol) at 0 °C under stirring. After stirring was continued for 10 min at the same temperature, (S,R)-7a (1.00 g, 2.8 mmol) was added to the solution. The resulting solution was stirred at 0 °C for 30 min, and then saturated aqueous NH₄Cl (14 mL) was added to the solution. The organic phase was separated, and the aqueous phase was extracted three times with CHCl₃. The combined organic layer was dried over MgSO4 and concentrated in vacuo. The residue was chromatographed on silica gel eluting with CHCl₃-MeOH (19:1) to give benzyl N-benzyl-D-alaninate (R)-16b (0.65 g, 87%) as a colorless oil and (S)-1b $(0.42 \text{ g}, 76\%, [\alpha]^{21}\text{D} + 24.9 (c \ 1.0, \text{MeOH}) (\text{lit.}^{1} [\alpha]^{23}\text{D} + 24.9)).$ (*R*)-16b: $[\alpha]^{25}_{D}$ +40.4 (*c* 1.0, MeOH); ¹H NMR (CDCl₃) δ 1.33 (3H, d, J = 7.0 Hz), 1.83 (1H, s), 3.44 (1H, q, J = 7.0 Hz), 3.65, 3.80 (2H, ABq, J = 12.8 Hz), 5.17 (2H, s), 7.15 - 7.43 (10H, J = 12.8 Hz), 7.15 - 7.15 (10H, J = 12.8 Hz), 7.15 (10H, J = 12.8 Hm); IR (film) 3330, 1732 cm⁻¹; SIMS m/z 270 (M⁺ + 1), 134, 91 (base). Anal. Calcd for $C_{17}H_{19}NO_2$: C, 75.81; H, 7.11; N, 5.20. Found: C, 75.59; H, 7.32; N, 5.43.

N-Benzyl-D-alanine [(**R**)-16c]. A mixture of (**R**)-16b (0.55 g, 2.0 mmol) in MeOH (10 mL) was hydrogenolyzed in the presence of 10% palladium on carbon (0.05 g) under atmospheric pressure at rt for 20 min. After the catalyst was filtered off, the filtrate was concentrated to dryness in *vacuo*. The crystalline residue was recrystallized from MeOH to afford (**R**)-16c (0.31 g, 85%) as colorless needles: mp > 240 °C; $[\alpha]^{25}_{\rm D}$ -4.0 (c 0.9, 6 N HCl) (lit.¹⁵ $[\alpha]^{24}_{\rm D}$ +3.9 for L-amino acid); ¹H

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NMR (D₂O) δ 1.51 (3H, d, J = 7.2 Hz), 3.71 (1H, q, J = 7.2 Hz), 4.20, 4.28 (2H, ABq, J = 12.3 Hz), 7.50 (5H, s); IR (KBr) 1577 cm⁻¹; SIMS m/z 180 (M⁺ + 1), 91 (base). Anal. Calcd for C₁₀H₁₃NO₂: C, 67.02; H, 7.31; N, 7.82. Found: C, 67.20; H, 7.44; N, 7.86.

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